



Republic of the Philippines

DEPARTMENT OF SCIENCE AND TECHNOLOGY

Philippine Science High School – Zamboanga Peninsula Region Campus
Cogon, Dipolog City



December 1, 2020

Contract Identification Number : 2020-11-0346
Name of Contract : TECHNICAL AND SCIENTIFIC EQUIPMENT
(NEGOTIATED PROCUREMENT – LOT 2)
Location of the Contract/Project : Cogon, Dipolog City

Supplemental/Bid Bulletin

Addendum No. 2

This Addendum No. 2 is issued to modify or amend an item in the Bidding Documents.
This shall form an integral part of the Bidding Documents, to wit:

Particulars	References	Amendment/Addendum
1. Technical Specifications of the Project	TERMS OF REFERENCE FOR THE PROCUREMENT OF TECHNICAL AND SCIENTIFIC EQUIPMENT (SUPPLY, DELIVERY, INSTALLATION, AND TRAINING)	Texts highlighted in red color are addendum/modification cf attached table

For guidance and information to all concerned.

RRYAM A. JARALVE
BAC Chairperson

LOT 2

Item No.	Quantity	Unit	ITEM DESCRIPTION
1	1	Set	<p>CNC Router (Full-size Gantry)</p> <p>Accessories include: Spindles & Routers Bits and Collets – 1 dozen of different sizes Automatic Tool Changer with at least 10 slots Vacuum Systems – 1000 watts or better Dust Collectors – 1000 watts or better Rotary Indexers Enclosure is optional Production Aids</p> <p>Machine Specifications: Cutting speed 10 in/s (250 mm/s) or better Jogging speed 30 in/s (760 mm/s) or better Move speed (X, Y) 12 in/s (305 mm/s) or better Move speed (Z) 6 in/s (153 mm/s) or better Positioning speed (X, Y) 30 in/s (760 mm/s) or better Positioning speed (Z) 15 in/s (380 mm/s) or better Step resolution 0.0004" (0.010 mm) or better Positional repeatability 0.002" (0,051 mm) or better Linear cutting power 150 lbs (68kg) or better X- and Y-axis drive system Rack and pinion Z-axis drive system Rack and pinion Input voltage 220V, 60Hz, 3-phase</p> <p>xxx x x x</p>

